Tool Sets & Kits

High Speed Steel

**Midget Mills® Set 77** (7 Piece Set) EDP Order #29677
Tools Included Are:
- GLA-EC
- GGB
- GLC
- GKH
- GIP
- GLR
- GJT

Carbide

**Carbo-Mills™ Set 3-W** (7 Piece Set) EDP Order #29570
Tools Included Are:
- 3A-W
- 3B-W
- 3C-W
- 3L-W
- 3N-W
- 3R-W
- 3T-W

Carbide

**Carbo-Mills™ Set 4-W** (12 Piece Set) EDP Order #29571
Tools Included Are:
- 4A3-W
- 4A-W
- 4B-W
- 4C3-W
- 4C-W
- 4L-W
- 4N-W
- 4Q-W
- 4R-W
- 4Y-DE-W
- 4Z-DE-W

Carbide

**Carbo-Mills™ Set 6-W** (8 Piece Set) EDP Order #29572
Tools Included Are:
- 6A-W
- 6B-W
- 6C-W
- 6L-W
- 6N-W
- 6Q-W
- 6R-W
- 6T-W

Carbide

**Carbo-Mills™ Set 8-W** (10 Piece Set) EDP Order #29573
Tools Included Are:
- 8A-W
- 8B-W
- 8C-W
- 8H-W
- 8N-W
- 8Q-W
- 8R-W
- 8T-W
- 8Y-DE-W
- 8Z-DE-W

Carbide

**Our most Popular Carbide Set**

**Carbo-Mills™ Set 16-W** (10 Piece Set) EDP Order #29575
Tools Included Are:
- 16A8-W
- 12B8-W
- 16B8-W
- 16C8-W
- 16H8-W
- 16Q8-W
- 12R8-W
- 16R8-W
- 16T8-W
- 16U8-W

Carbide

**Carbo-Mills™ Set 24-W** (6 Piece Set) EDP Order #29576
Tools Included Are:
- 12A8-W
- 20A8-W
- 12C8-W
- 20C8-W
- 12L8-W
- 24R8-W
Carbide

**Sever-Cuts™ Set 14-W (10 Piece Set)** EDP Order #29574
Tools Included Are:
- CJA-W-4F
- EJA-W-6F
- GLA-W-8F
- CJC-W-4F
- EJC-W-6F
- GLC-W-8F
- GHK-W-8F
- EJR-W-6F
- GLR-W-8F
- IMR-W-8F

Carbide

**Di-Car Mills™ Set 40-W (6 Piece Set)** EDP Order #29646
Tools Included Are:
- A-44-H-W
- A-48-D-W
- B-44-H-W
- C-48-H-W
- C-44-D-W
- H-44-H-W
- R-44-D-W
- R-48-H-W

High Speed Steel  Our most Popular H.S.S. Junior Mill® Set

**Junior Mills® Set 100 (10 Piece Set)** EDP Order #29690
Tools Included Are:
- JR-1
- JR-2
- JR-3
- JR-4
- JR-5
- JR-6
- JR-7
- JR-8
- JR-9
- JR-10

High Speed Steel

**Junior Mills® Set 101 (14 Piece Set)** EDP Order #29692
Tools Included Are:
- JR-1
- JR-2
- JR-3
- JR-4
- JR-5
- JR-6
- JR-7
- JR-8
- JR-9
- JR-10
- JR-11
- JR-12
- JR-13
- JR-14

High Speed Steel

**Junior Mills® Set 102 (20 Piece Set)** EDP Order #29694
Tools Included Are:
- JR-1
- JR-2
- JR-3
- JR-4
- JR-5
- JR-6
- JR-7
- JR-8
- JR-9
- JR-10
- JR-11
- JR-12
- JR-13
- JR-14
- JR-15
- JR-16
- JR-17
- JR-18
- JR-19
- JR-20

Carbide  Our most Popular Carbide Junior Mill® Set

**Junior Mills® Set 100-W (10 Piece Set)** EDP Order #29691
Tools Included Are:
- JR-1-W
- JR-2-W
- JR-3-W
- JR-4-W
- JR-5-W
- JR-6-W
- JR-7-W
- JR-8-W
- JR-9-W
- JR-10-W

Carbide

**Junior Mills® Set 101-W (14 Piece Set)** EDP Order #29693
Tools Included Are:
- JR-1-W
- JR-2-W
- JR-3-W
- JR-4-W
- JR-5-W
- JR-6-W
- JR-7-W
- JR-8-W
- JR-9-W
- JR-10-W
- JR-11-W
- JR-12-W
- JR-13-W
- JR-14-W
Carbide

Junior Mills® Set 102-W (20 Piece Set) EDP Order #29695

Tools Included Are:
- JR-1-W
- JR-2-W
- JR-3-W
- JR-4-W
- JR-5-W
- JR-6-W
- JR-7-W
- JR-8-W
- JR-9-W
- JR-10-W
- JR-11-W
- JR-12-W
- JR-13-W
- JR-14-W
- JR-15-W
- JR-16-W
- JR-17-W
- JR-18-W
- JR-19-W
- JR-20-W

High Speed Steel

Lab Mills™ Set 60 (12 Piece Set) EDP Order #29666

Tools Included Are:
- LM1-093
- LM1-187
- LM2-093
- LM2-187
- LM3-093
- LM3-187
- LM4-093
- LM4-187
- LM5-093
- LM6-187
- LM7-093
- LM8-093
- LM9-093

High Speed Steel

Extra Length Lab Mills™ Set 80 (12 Piece Set) EDP Order #29680

Tools Included Are:
- JD-1
- JD-2
- JD-3
- JD-4
- JD-5
- JD-6
- JD-7
- JD-8
- JD-9
- JD-10
- JD-11
- JD-12

High Speed Steel

Single Flute Countersinks Set 35 (5 Piece Set)

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<tr>
<th>Centerline Angle</th>
<th>30°</th>
<th>41°</th>
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<td>82°</td>
<td>90°</td>
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</table>

Tools include 1 piece of each of the following tool diameters:

1/4" 1/2" 3/4" 1" 1-1/4" 3/4" 1"

High Speed Steel

Single Flute Countersinks Set 36 (6 Piece Set)

<table>
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<th>30°</th>
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Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 5/8" 3/4" 1"
High Speed Steel

**Single Flute Countersinks Set 37** (10 Piece Set)

<table>
<thead>
<tr>
<th>Centerline Angle</th>
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<th>41°</th>
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</table>

Tools include 1 piece of each of the following tool diameters:
- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1" 1-1/4" 1-1/2"
- 1-3/4" 2"

High Speed Steel

**4-Flute Chatter-Free™ Econo-Sink® Set 30** (6 Piece Set)

<table>
<thead>
<tr>
<th>Centerline Angle</th>
<th>30°</th>
<th>41°</th>
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<tr>
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</tbody>
</table>

Tools include 1 piece of each of the following tool diameters:
- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1"

Carbide

**4-Flute Chatter-Free™ Econo-Sink® Set 30-W** (6 Piece Set)

<table>
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<th>Centerline Angle</th>
<th>30°</th>
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<td>Severance Name</td>
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<tr>
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</table>

Tools include 1 piece of each of the following tool diameters:
- 1/4" 3/8" 1/2" 3/4"

High Speed Steel

**3N1® Drill Point Countersink Set 38** (4 Piece Set)

<table>
<thead>
<tr>
<th>Centerline Angle</th>
<th>30°</th>
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Tools include 1 piece of each of the following tool diameters:
- 1/4" 3/8" 1/2" 3/4"

Carbide

**3N1® Drill Point Countersink Set 38-W** (4 Piece Set)

<table>
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<th>Centerline Angle</th>
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High Speed Steel

3N1® Drill Point Countersink Set 39 (6 Piece Set)

<table>
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Tools include 1 piece of each of the following tool diameters:
1/4” 3/8” 1/2” 5/8”
3/4” 1”

Carbide

3N1® Drill Point Countersink Set 39-W (6 Piece Set)

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<td>Set #39-W</td>
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</table>

Tools include 1 piece of each of the following tool diameters:
1/4” 3/8” 1/2” 5/8”
3/4” 1”

High Speed Steel

6-Flute Chatterless - Countersink™ Set 27 (4 Piece Set)

<table>
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<tr>
<th>Centerline Angle</th>
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Tools include 1 piece of each of the following tool diameters:
1/4” 3/8” 1/2” 3/4”

Carbide

6-Flute Chatterless - Countersink™ Set 27-W (4 Piece Set)

<table>
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Tools include 1 piece of each of the following tool diameters:
1/4” 3/8” 1/2” 3/4”

High Speed Steel

6-Flute Chatterless - Countersink™ Set 29 (6 Piece Set)

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Carbide

6-Flute Chatterless - Countersink™ Set 29-W (6 Piece Set)

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Whirly-Gig® Sets

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<tr>
<th>Whirly-Gig® Set #344</th>
<th>EDP# 34268</th>
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<tbody>
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<td>1 Whirly-Gig® Handle</td>
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<td>1 Whirly-Gig® Extension</td>
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<td>1 ID-5/8-30</td>
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<td>1 ID-5/8-45</td>
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<tr>
<td>1 SC-7-41-.093</td>
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<td>1 SC-7-45-.093</td>
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<td>1 HR-10</td>
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<td>1 Threaded Arbor</td>
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<table>
<thead>
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<th>EDP# 34271</th>
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<tbody>
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<td>1 Whirly-Gig® Handle</td>
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<tr>
<td>1 Whirly-Gig® Holder-1/4</td>
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<tr>
<td>1 CK-1/4-45-DE</td>
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<tr>
<td>1 3N1-QC-1/2-45</td>
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<tr>
<td>1 Hex Wrench</td>
<td></td>
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</tbody>
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<table>
<thead>
<tr>
<th>Whirly-Gig® Set #346</th>
<th>EDP# 34272</th>
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<tbody>
<tr>
<td>1 Whirly-Gig® Handle</td>
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</tr>
<tr>
<td>1 Whirly-Gig® Holder-1/4</td>
<td></td>
</tr>
<tr>
<td>1 CK-1/4-41-DE</td>
<td></td>
</tr>
<tr>
<td>1 3N1-QC-1/2-45</td>
<td></td>
</tr>
<tr>
<td>1 Hex Wrench</td>
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Speedy Handle™ Set 349

<table>
<thead>
<tr>
<th>Speedy Handle™ Set 349</th>
<th>EDP# 34270</th>
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<tbody>
<tr>
<td>IIB</td>
<td>Ball Shaped Midget Mill®</td>
</tr>
<tr>
<td>ICS-5/8-45</td>
<td>Inside Chamfering Mill</td>
</tr>
<tr>
<td>ES-5/8-45-1/4</td>
<td>Four Flute Countersink</td>
</tr>
</tbody>
</table>

Countertop Display - Tool Master Set 811

Severance Tool Industries new Tool Master set is ideal for tool cribs, maintenance departments, and factory deburring areas. This set has been carefully designed and filled with our most popular cutting tools. This will allow you to have available, a wide variety of problem solving deburring tools for your various applications. This new unique display set has only an 8 1/2” x 11” foot print. Lay this page on your countertop for a quick size chart. This is available in High Speed Steel (EDP #29696) and Carbide (EDP #29697). This is also an ideal distributor countertop display, and will assist your customer applications using a minimum amount of counter space.

Severance Tool Master Display Contains

- **Midget Mills®**
  - GLA-EC
  - GGB
  - GLC
  - GKH
  - GIP
  - GLR
  - GIT

- **Tube End Deburring Cutter**
  - ED-TUBE

- **Single Flute Countersinks**
  - 1/4-SF-30
  - 3/8-SF-30
  - 1/2-SF-30
  - 3/4-SF-30
  - 1-SF-30

- **3N1® Drill Point Countersinks**
  - 3N1-1/4-45
  - 3N1-3/8-45
  - 3N1-1/2-45
  - 3N1-3/4-45
  - 3N1-1-45

- **6 Flute Chatterless™ Countersinks**
  - CK-1/4-41
  - CK-3/8-41
  - CK-1/2-41
  - CK-3/4-41
  - CK-1-41

- **Stop Countersinks**
  - SC-6-41-.125
  - SC-7-41-.156
  - SC-8-45-.187
  - SC-10-45-.250

- **Stop Countersink Unit**
  - SC-24 UNIT