

Tool Sets & Kits



High Speed Steel Our most Popular H.S.S. Set



Midget Mills® Set 77 (7 Piece Set) EDP Order #29677

Tools Included Are:

- GLA-EC • GGB • GLC • GKH • GIP • GLR • GJT



Carbide

Carbo-Mills™ Set 3-W (7 Piece Set) EDP Order #29570

Tools Included Are:

- 3A-W • 3B-W • 3C-W • 3L-W • 3N-W • 3R-W • 3T-W



Carbide

Carbo-Mills™ Set 4-W (12 Piece Set) EDP Order #29571

Tools Included Are:

- 4A3-W • 4A-W • 4B-W • 4C3-W • 4C-W • 4L-W • 4N-W
- 4Q-W • 4T-W • 4R-W • 4Y-DE-W • 4Z-DE-W



Carbide

Carbo-Mills™ Set 6-W (8 Piece Set) EDP Order #29572

Tools Included Are:

- 6A-W • 6B-W • 6C-W • 6L-W • 6N-W • 6Q-W • 6R-W
- 6T-W



Carbide

Carbo-Mills™ Set 8-W (10 Piece Set) EDP Order #29573

Tools Included Are:

- 8A-W • 8B-W • 8C-W • 8H-W • 8N-W • 8Q-W • 8R-W
- 8T-W • 8Y-DE-W • 8Z-DE-W



Carbide

Our most Popular Carbide Set

Carbo-Mills™ Set 16-W (10 Piece Set) EDP Order #29575

Tools Included Are:

- 16A8-W • 12B8-W • 16B8-W • 16C8-W • 16H8-W • 16Q8-W • 12R8-W
- 16R8-W • 16T8-W • 16U8-W



Carbide

Carbo-Mills™ Set 24-W (6 Piece Set) EDP Order #29576

Tools Included Are:

- 12A8-W • 20A8-W • 12C8-W • 20C8-W • 12L8-W • 24R8-W



Carbide

Sever-Cuts™ Set 14-W (10 Piece Set) EDP Order #29574

Tools Included Are:

- CJA-W-4F • EJA-W-6F • GLA-W-8F • CJC-W-4F • EJC-W-6F • GLC-W-8F
- GKH-W-8F • EJW-W-6F • GLR-W-8F • IMR-W-8F



Carbide

Di-Car Mills™ Set 40-W (6 Piece Set) EDP Order #29646

Tools Included Are:

- A-44-H-W • A-48-D-W • B-44-H-W • C-48-H-W • C-44-D-W • H-44-H-W
- R-44-D-W • R-48-H-W



High Speed Steel

Our most Popular H.S.S. Junior Mill® Set

Junior Mills® Set 100 (10 Piece Set) EDP Order #29690

Tools Included Are:

- JR-1 • JR-2 • JR-3 • JR-4 • JR-5 • JR-6 • JR-7
- JR-8 • JR-9 • JR-10



High Speed Steel

Junior Mills® Set 101 (14 Piece Set) EDP Order #29692

Tools Included Are:

- JR-1 • JR-2 • JR-3 • JR-4 • JR-5 • JR-6 • JR-7
- JR-8 • JR-9 • JR-10 • JR-11 • JR-12 • JR-13 • JR-14



High Speed Steel

Junior Mills® Set 102 (20 Piece Set) EDP Order #29694

Tools Included Are:

- JR-1 • JR-2 • JR-3 • JR-4 • JR-5 • JR-6 • JR-7
- JR-8 • JR-9 • JR-10 • JR-11 • JR-12 • JR-13 • JR-14
- JR-15 • JR-16 • JR-17 • JR-18 • JR-19 • JR-20



Carbide

Our most Popular Carbide Junior Mill® Set

Junior Mills® Set 100-W (10 Piece Set) EDP Order #29691

Tools Included Are:

- JR-1-W • JR-2-W • JR-3-W • JR-4-W • JR-5-W • JR-6-W • JR-7-W
- JR-8-W • JR-9-W • JR-10-W



Carbide

Junior Mills® Set 101-W (14 Piece Set) EDP Order #29693

Tools Included Are:

- JR-1-W • JR-2-W • JR-3-W • JR-4-W • JR-5-W • JR-6-W • JR-7-W
- JR-8-W • JR-9-W • JR-10-W • JR-11-W • JR-12-W • JR-13-W • JR-14-W



Carbide

Junior Mills® Set 102-W (20 Piece Set) EDP Order #29695

Tools Included Are:

- JR-1-W • JR-2-W • JR-3-W • JR-4-W • JR-5-W • JR-6-W
- JR-7-W • JR-8-W • JR-9-W • JR-10-W • JR-11-W • JR-12-W
- JR-13-W • JR-14-W • JR-15-W • JR-16-W • JR-17-W • JR-18-W
- JR-19-W • JR-20-W



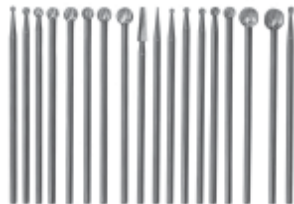
High Speed Steel

Our most Popular Miniature Deburring Tool Set

Lab Mills™ Set 60 (12 Piece Set) EDP Order #29666

Tools Included Are:

- LM1-093 • LM1-187 • LM2-093 • LM2-187 • LM3-187 • LM4-093
- LM4-187 • LM5-093 • LM6-187 • LM7-093 • LM8-093 • LM9-093



High Speed Steel

Extra Length Lab Mills™ Set 80 (12 Piece Set) EDP Order #29680

Tools Included Are:

- JD-1 • JD-2 • JD-3 • JD-4 • JD-5 • JD-6
- JD-7 • JD-8 • JD-9 • JD-10 • JD-11 • JD-12



High Speed Steel

Single Flute Countersinks Set 35 (5 Piece Set)

Tools include 1 piece of each of the following tool diameters:

- 1/4" 1/2" 3/4" 1"
- 1-1/4"

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #35 | 29626 | 29627 | 29628 | 29629 | 29630 | 29631 |



High Speed Steel

Our most Popular Single Flute Set

Single Flute Countersinks Set 36 (6 Piece Set)

Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1"

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #36 | 29632 | 29633 | 29634 | 29635 | 29636 | 29637 |



Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 5/8"
3/4" 1" 1-1/4" 1-1/2"
1-3/4" 2"

High Speed Steel

Single Flute Countersinks Set 37 (10 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #37 | 29638 | 29639 | 29640 | 29641 | 29642 | 29643 |



Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 5/8"
3/4" 1"

High Speed Steel

4-Flute Chatter-Free™ Econo-Sink® Set 30 (6 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #30 | 29614 | 29615 | 29616 | 29617 | 29618 | 29619 |



Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 5/8"
3/4" 1"

Carbide

4-Flute Chatter-Free™ Econo-Sink® Set 30-W (6 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #30-W | 29620 | 29621 | 29622 | 29623 | 29624 | 29625 |



Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 3/4"

High Speed Steel

3N1® Drill Point Countersink Set 38 (4 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #38 | 29700 | 29701 | 29702 | 29703 | 29704 | 29705 |



Tools include 1 piece of each of the following tool diameters:

1/4" 3/8" 1/2" 3/4"

Carbide

3N1® Drill Point Countersink Set 38-W (4 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #38-W | 29730 | 29731 | 29732 | 29733 | 29734 | 29735 |



Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1"



Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1"



Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 3/4"



Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 3/4"



Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 5/8"
- 3/4" 1"

High Speed Steel

3N1® Drill Point Countersink Set 39 (6 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #39 | 29710 | 29711 | 29712 | 29713 | 29714 | 29715 |

Carbide

3N1® Drill Point Countersink Set 39-W (6 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #39-W | 29740 | 29741 | 29742 | 29743 | 29744 | 29745 |

High Speed Steel

Our most Popular H.S.S. Set

6-Flute Chatterless - Countersink™ Set 27 (4 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #27 | 29590 | 29591 | 29592 | 29593 | 29594 | 29595 |

Carbide

Our most Popular Carbide Set

6-Flute Chatterless - Countersink™ Set 27-W (4 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| Set #27-W | 29596 | 29597 | 29598 | 29599 | 29600 | 29601 |

High Speed Steel

6-Flute Chatterless - Countersink™ Set 29 (6 Piece Set)

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| SET #29 | 29602 | 29603 | 29604 | 29605 | 29606 | 29607 |



Carbide

6-Flute Chatterless - Countersink™ Set 29-W (6 Piece Set)

Tools include 1 piece of each of the following tool diameters:

- 1/4" 3/8" 1/2" 5/8"
3/4" 1"

| Centerline Angle | 30° | 41° | 45° | 50° | 55° | 60° |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Included Angle | 60° | 82° | 90° | 100° | 110° | 120° |
| Severance Name | Order Number | Order Number | Order Number | Order Number | Order Number | Order Number |
| SET #29-W | 29608 | 29609 | 29610 | 29611 | 29612 | 29613 |



Whirly-Gig® Sets

Whirly-Gig® Set #344

EDP# 34268

- 1 Whirly-Gig® Handle
- 1 Whirly-Gig® Extension
- 1 ID-5/8-30
- 1 ID-5/8-45
- 1 SC-7-41-.093
- 1 SC-7-45-.093
- 1 HR-10
- 1 Threaded Arbor

Whirly-Gig® Set #345

EDP# 34271

- 1 Whirly-Gig® Handle
- 1 Whirly-Gig® Holder-1/4
- 1 CK-1/4-45-DE
- 1 3N1-QC-1/2-45
- 1 Hex Wrench

Whirly-Gig® Set #346

EDP# 34272

- 1 Whirly-Gig® Handle
- 1 Whirly-Gig® Holder-1/4
- 1 CK-1/4-45-DE
- 1 CK-1/4-41-DE
- 1 3N1-QC-1/2-45
- 1 3N1-QC-3/8-45
- 1 IC-5/8-30
- 1 HR-10
- 1 Hex Wrench
- 1 Threaded Arbor

Set #344 is very popular.

One of our most popular sets. See Page 42 for more details



Speedy Handle™ Set 349

EDP# 34270

Speedy Handle™

| | |
|---------------|--------------------------|
| IIB | Ball Shaped Midget Mill® |
| ICS-5/8-45 | Inside Chamfering Mill |
| ES-5/8-45-1/4 | Four Flute Countersink |



Countertop Display - Tool Master Set 811

Severance Tool Industries new Tool Master set is ideal for tool cribs, maintenance departments, and factory deburring areas. This set has been carefully designed and filled with our most popular cutting tools. This will allow you to have available, a wide variety of problem solving deburring tools for your various applications. This new unique display set has only an 8 1/2" x 11" foot print. Lay this page on your countertop for a quick size chart. This is available in **High Speed Steel (EDP #29696)** and **Carbide (EDP #29697)**. This is also an ideal distributor countertop display, and will assist your customer applications using a minimum amount of counter space.

Severance Tool Master Display Contains



| Midget Mills® | Tube End Deburring Cutter | Junior Mills® | Stop Countersinks |
|---|--|--|---|
| GLA-EC GGB GLC GKH GIP GLR GT | ED-TUBE | JR-1 JR-2 JR-3 JR-4 JR-5 JR-6 JR-8 JR-9 JR-10 JR-11 JR-12 JR-20 | SC-6-41-.125 SC-7-41-.156 SC-8-45-.187 SC-10-45-.250 |
| Single Flute Countersinks | 3N1® Drill Point Countersinks | 6 Flute Chatterless™ Countersinks | Stop Countersink Unit |
| 1/4-SF-30 3/8-SF-30 1/2-SF-30 3/4-SF-30 1-SF-30 | 3N1-1/4-45 3N1-3/8-45 3N1-1/2-45 3N1-3/4-45 3N1-1-45 | CK-1/4-41 CK-3/8-41 CK-1/2-41 CK-3/4-41 CK-1-41 | SC-24 UNIT |