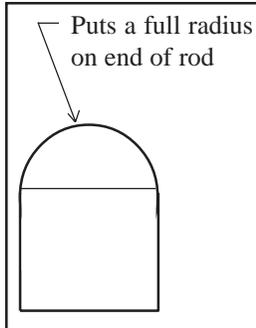


## Rod End Forming Cutters

These cutters are used to form rounded ends on rods, wire, parts, etc. They perform well on many "Space Age" materials, as well as on the more common metals, plastics, etc. SPECIALS – Rod-End Forming Cutters may be obtained to produce various radii, straight chamfers, etc. Send sketch of desired form and sample of part, if feasible.

### High Speed Steel



For Rod Diameter	Radius Formed	Body Dia.	Shank Dia.	Overall Length	Severance Tool Name	EDP Order Number
1/32"	1/64"	1/4"	1/4"	1-1/2"	RFC-0	28630
1/16"	1/32"	5/16"	1/4"	1-3/4"	RFC-1	28631
3/32"	3/64"	3/8"	1/4"	1-3/4"	RFC-1-1/2	28632
1/8"	1/16"	1/2"	3/8"	2-1/8"	RFC-2	28633
3/16"	3/32"	1/2"	3/8"	2-1/8"	RFC-3	28634
1/4"	1/8"	3/4"	1/2"	2-11/16"	RFC-4	28635
5/16"	5/32"	3/4"	1/2"	2-11/16"	RFC-5	28636
3/8"	3/16"	3/4"	1/2"	2-11/16"	RFC-6	28637
7/16"	7/32"	1"	1/2"	2-13/16"	RFC-7	28638
1/2"	1/4"	1"	1/2"	2-13/16"	RFC-8	28639
9/16"	9/32"	1"	1/2"	2-13/16"	RFC-9	28640
5/8"	5/16"	1-1/4"	3/4"	3-3/8"	RFC-10	28641
3/4"	3/8"	1-1/2"	3/4"	3-1/2"	RFC-12	28642
7/8"	7/16"	1-3/4"	1"	4-1/4"	RFC-14	28643
1"	1/2"	2"	1"	4-3/8"	RFC-16	28644

See Page36 for Outside Chamfer Mills to put a angle on the end of a rod

## Special Rod End Forming Cutters

Special diameters, Radii, flutes, and angles available.



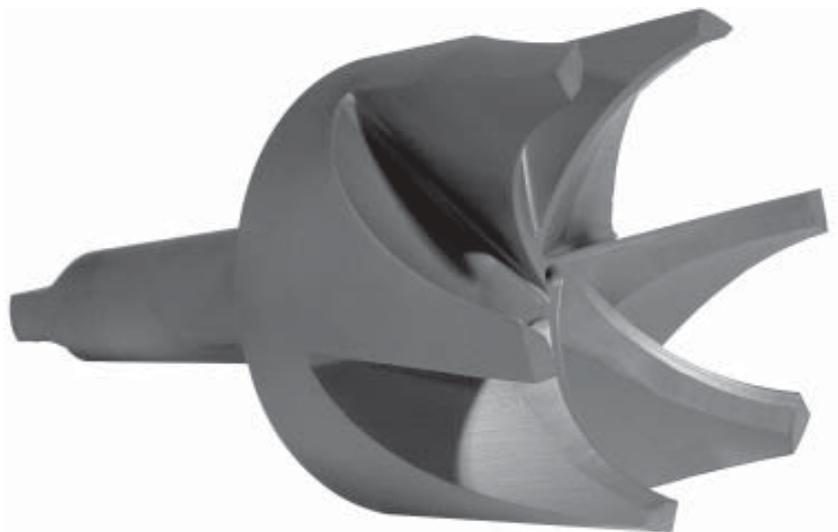
REF.#55362

Here is an example of a special carbide insert rod end forming cutter made by Severance Tool to fill a customers needs.



REF.#55361

Severance can make special hollow mills to fit customer applications.



REF.#53690

Here is an example of a large Rod End Forming Cutting.