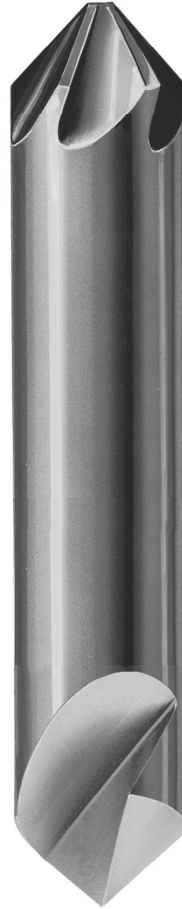


MEET THE BRAND NEW

Severance[®] 2N1[®]

GET BOTH GREAT CUTTING TOOLS!



The Flutes of Severance **6-Flute Chatterless Countersinks** are Designed with a staggered cutting angle to eliminate the harmonics that cause chatter in conventional tools. Use them in your drill presses, screw machines, automatic lathes, hand tools, special setups, etc.

IN A SINGLE DOUBLE ENDED COUNTERSINK!

Severance **Single Flute Countersinks** feature our positive shear cutting edge. Single flutes are ideal for non-rigid machining applications, or for machines with less than precision spindles.

High Speed Steel

Head Dia.	Overall Length	Centerline Angle			List Price	
		41°	45°	50°		
		Included Angle				
		82°	90°	100°		
		Severance Name	Order Number	Order Number	Order Number	
1/4"	2"	2N1-1/4-DE	02922	02932	02942	\$17.46
3/8"	2-1/2"	2N1-3/8-DE	02924	02934	02944	\$22.43
1/2"	3"	2N1-1/2-DE	02925	02935	02945	\$27.81
Other Sizes & Angles Available Soon						



Works well in hand held operations.



Severance[®] TOOL INDUSTRIES, INC.

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